

RIM FIRE RIFLES - contd.Model 580-581-582 Bolt Action Rim Fire Rifles - contd.

vendor made changes to the machine to improve dimensional control and performance. Production of rim fire Stocks was resumed February 16. The next shipment to Ilion is expected February 23. The production of Stocks at the vendor's plant is approximately three weeks behind the schedule set up in January.

It is believed the machine can be moved to Ilion by the end of March.

Model 581 Magazine Box Rim Fire Rifle

The revised molding dies for the plastic Magazine were returned to Ilion February 17. Plant testing started. In initial testing in some Magazine Boxes, there was a problem of Follower binding which caused cartridge jamming and in several instances resulted in breakage of the front end of the Magazine Box. The design to eliminate this condition is being reviewed by R & D.

A production sample selected from rifles that had satisfactorily passed plant testing was reviewed by the Committee. This rifle also included the revised beaded Front Sight design. There is a question regarding the sighting of the rifle with the beaded sight.

Model 590-591-592, 5mm Cal. Bolt Action Rifles

Twenty (20) Model 590 single shot rifles were assembled by the process engineer. R & D has taken five (5) for review. All testing is being handled by R & D until ammunition is available for plant use.

Components to pre-pilot assemble Model 591 Magazine Box rifles should be completed as scheduled in March.

Pre-pilot assembly of Model 592 tubular magazine rifles is scheduled in April.

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