

RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX &
582 TUBULAR RIM FIRE RIFLES

MODEL 590 SINGLE SHOT, 591 BOX &
592 TUBULAR 5MM CALIBER RIFLES

MODEL 788 CENTER FIRE RIFLE - contd.

2. For the 30-30 and 44 calibers, the radius cut on the ejection port is being deepened to improve loading through the port.
3. The rear of the Receiver is being changed to reduce field problems in assembling the Bolt into the action.

The Model 581 and 591 Magazine Box is being changed to add a metal spring clip to the rear end of the box. This change should reduce breakage and provide better control for the feeding lips of the Magazine Box.

Model 581 Box Magazine Rim Fire Rifle

The plant reported excessive rejects were occurring at test on the Model 581 Magazine Box rim fire rifle resulting in a relatively low yield. Only satisfactory rifles are produced to warehouse. R & D and the plant are working on the problem.

Model 590-591-592, 5mm Cal. Bolt Action Rifles

R & D reported on the status of ammunition.

Marketing will request the shipment of ten (10) of each model to the field for testing. The plant indicated Model 590 single shot rifles should be available in June and Model 591 Magazine Box and Model 592 Tubular Magazine Bolt Action rifles in July.

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