SUMMARY COMPARISON OF CASH RESULTS FROM ADDITION OF M/1100 - 20, 28 & 410 AND M/870 - 28 & 410 GA. SHOTGUNS BASED ON STANDARD MACHINES

	<u>lst Year</u>	3rd Year
QUAN. ADDED BUSINESS	17,700	22,900
SALES ADDED BUSINESS	\$1,588,000	\$2,042,580
OPERATIVE EARNINGS	\$ 746,100	\$ 989,460
NET EARNINGS	\$ 361,590	\$ 475,930
RETURN ON CAPITAL INVESTMENT	21.2%	24.5%
RETURN ON CAPITAL INVESTMENT	20. 20	

PROJECT EXPENDITURES

DEVELOPMENT \$,529,400

CAPITAL EQUIPMENT 817,300

OPERATIONS 1,265,300

\$2,612,000