

Exhibit 5

ESTIMATED ADDITIONAL FULL BOOK COST TO
ADD SERIAL NUMBER TO RIM FIRE RIFLES
COST/EACH

<u>MODELS</u>	580	581	582	514	550	513	521	552	572	N/66
<u>PROPOSAL I</u>										
Mark Serial No. on Receiver)										
Mark Serial No. on Carton Label)	\$.095	\$.095	\$.095	\$.095	\$.095	\$.095	\$.095	\$.095	\$.107	
<u>PROPOSAL II</u>										
Mark Serial No. on Receiver)										
Mark Serial No. on Carton Label)	\$.143	\$.143	\$.153	\$.123	\$.143	\$.155				
Record Serial No. on Ship Ticket)										
<u>PROPOSAL III</u>										
Mark Serial No. on Receiver)										
Mark Serial No. on Carton Label)	\$.270	\$.262	\$.280	\$.258	\$.270	\$.282				
Record Serial No. on Ship Ticket)										
Record at Ilion (like CF & SG))										
<u>ANNUAL FORECAST (#1 - 67 Sales)</u>	29,500	30,900	20,200	2,800	50,000	40,100				
<u>ANNUAL COST</u>										
Proposal I	\$ 2,800	\$ 2,935	\$ 1,920	\$ 265	\$ 4,750	\$ 4,290				
Proposal II	4,220	4,420	3,090	345	7,150	6,215				
Proposal III	7,965	8,095	5,655	720	13,500	11,310				
Tooling	1,025	770	770	180	1,420	460				
<u>TOTAL COST - ALL MODELS</u>										
PROPOSAL I	\$16,960									
PROPOSAL II	25,440									
PROPOSAL III	47,245									
TOOLING	5,600									

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WIL01396