

CENTER FIRE RIFLESSAFETY MARKING

Tooling is being designed for the "S" and "F" marking of the Model 660 rifle. Equipment should be available when production starts in the fourth quarter.

As soon as Model 700 model drawings are received from R & D equipment to add the safety marking will be designed and fabricated. Marketing agreed the white painting of the "S" and "F" would not be required.

MODEL 660 CARBINE BOLT ACTION RIFLE
(REPLACEMENT FOR THE MODEL 600)

Shipment of ten (10) pilot rifles to the field for testing should be made by June 20. Marketing will advise the field representatives.

MODEL 700 BOLT ACTION CENTER FIRE RIFLES

The prototype of the BDL grade was reviewed with Marketing June 6. Both the ADL and BDL prototypes were shown at the meeting.

There are twenty-eight (28) different varieties involved in making this change. The fabrications of ten (10) new checkering dies is required. The development of a machine to add the damascene to the Bolt Assembly will probably take an additional two months and then the special machine will have to be built. It is probable that equipment would not be available by October. This is the latest date production should start in order to have only new design rifles in the warehouse by January 1, 1968. Major distributors place orders early and if there would be a carry-over of the present design, these would be used to fill orders. This would cause problems.

R & D is considering further design changes to the Bolt Plug and Rear Sight Assembly.