

RIM FIRE RIFLES (cont'd)

MODEL 580 SINGLE SHOT, 581 BOX &
582 TUBULAR RIM FIRE RIFLES
MODEL 590 SINGLE SHOT, 591 BOX &
592 TUBULAR 5 MM CALIBER RIFLES
MODEL 788 CENTER FIRE RIFLE

MODEL 788 CENTER FIRE RIFLE

Pilot assembly of 44 Magazine Rifles started June 14. A sample rifle was shown to the Committee.

Equipment to make the "S" and "F" marking on the Receiver and the change to the Receiver to improve the assembly of the Bolt in the field has been completed. The next production run, scheduled to start in July, will include the changes.

Model 590-591-592, 5 mm Cal. Bolt Action Rifles

Model 590 single shot pilot rifles are being assembled.

Approximately 15 Model 591 Magazine Box rifles will be assembled. R & D will supply the Magazine Box Assemblies.

Model 592 tubular magazine pilot rifles are scheduled for assembly the week of June 19.

Shipment of field test rifles is to be made in July. Shipping instructions have been furnished by Marketing.

Model 581 - 788 Left Hand Bolt Rifles

R & D has furnished the plant drawings for processing to develop costs. There are a number of new operations required to produce the Receiver, Bolt Body and Bolt Assembly. The forecast annual volume is Model 581 two-thousand (2000) and the Model 788 30-30 caliber one-thousand five-hundred (1500). It is indicated that standard machines cannot be justified. The use of a one spindle Tri-ordinate machine or N/C machining is being evaluated. This has delayed completion of the estimating. Due to machine and other equipment development delivery time announcement January 1968 does not appear feasible.