

RIM FIRE RIFLES (cont'd)

Marketing stated that if production could be accomplished by mid-year 1968 announcement could be made at that time.

Committee Action:

Economics for the left hand Bolt rifles should be completed for review at the July meeting.

RIM FIRE TARGET RIFLES

The annual forecast volume is two-thousand five-hundred (2500) commercial and an average of seven-hundred and fifty (750) military Target Rifles. The number of machining operations on the Receiver, Trigger Housing and Rail indicated that the use of a single spindle Tri-ordinate machine or N/C machining should be evaluated. Estimates are being made on this basis. Probably the same machines required for the left hand Models 581 and 788 would be used for the Target Rifles. 83

Committee Action:

Economics for the Target Rifles should be completed for review at the July meeting.

TRAPSMODEL 100T and 200S TRAPS

R & D reported on improvements being made to traps. Corrective action has been taken on several of the major problems. All developed improvement items have been incorporated in the traps at Lordship. Personnel will be at the Great Eastern Shoot to observe performance.

The additional reported items are the use of urethane for Rails, a Lock Nut on the Magazine Plate Set Screw, use of "Loctite" sealant for spring pins and screws and a heavier gauge material for the Target Guide.