

MODEL 11-48 MACHINERY SCHEDULE TO ADD THE 12 & 20 GA. GUNS BACK TO THE LINE

	Prepare Order & Obtain Quotations	Mach. Procure. Time	Install & Works Eng. Time	Avg. Time for Prod. After Mach. is Install.	Tot. Time After Auth.
<u>New Machinery</u>					
Cinn. 0-12 Spec.					
Mill & Matte	5 weeks	52 weeks	2 weeks	8 weeks	67 weeks
Nichols Hand Mills	3 weeks	40 weeks	2 weeks	8 weeks	53 weeks
Tocco Braze	3 weeks	24 weeks	3 weeks	8 weeks	38 weeks
Cinn. 0-8 Mills	3 weeks	20 weeks	2 weeks	8 weeks	33 weeks
<u>Used Machinery</u>					
Taylor Fenn					
Spline Mill	3 weeks	4 weeks	8 weeks	8 weeks	23 weeks
Bliss Press	3 weeks	4 weeks	12 weeks	8 weeks	27 weeks
<u>Tooling</u>	3 weeks	10-14 weeks	2-3 weeks	8 weeks	23-28 weeks

<u>Authorization Dates</u>	<u>Capital</u>	<u>Operations</u>	<u>Development</u>
15 months	\$ 22,000		
13 months	16,500		\$ 2300
9 months	27,500		
8 months	29,700		
7 months	4,400	\$ 33,800	
5 months	8,800		
Total \$145,000	\$108,900	\$ 33,800	\$ 2300