

SHOTGUNS - contd.Receiver - Ejector - contd.Committee Action:

The Committee approved the new Ejector design for the Model 870, 28 and 410 gauge guns.

Recoil Pad

The status is the same as reported in June. The dies to produce the Recoil Pad are in the Firestone plant. As soon as the rubber workers strike is settled, a date for samples will be established.

To date, quotations for the second set of dies have not been received from other vendors. An additional die would not be ordered until satisfactory production from the first dies has been accomplished.

In order to add Recoil Pads to Model 870 guns for 1968, production quantities must be available by October 1. Samples must be received and approved before Firestone can be released for production. If the October 1 date is not met, this change will have to be delayed until 1969.

MODEL 870 28-410 GAUGEMODEL 1100 20-28-410 GAUGE

R & D will complete the balance of the prototype guns in August. All model guns will be used for design testing. The guns will be available for review at the September meeting.

A chart of gun weights (Exhibit I) was reviewed at the meeting. The steps which could be taken to reduce the weight were discussed. Metal removal will cost approximately \$.05 per ounce and additional machining time. Substituting mahogany for walnut should reduce the average weight five ounces.