

CENTER FIRE RIFLES - contd.MODEL 788 CENTER FIRE BOLT ACTION RIFLE - contd.Committee Action: contd.

The Committee also approved the addition of the left hand Model 581 Magazine Box and Model 788, 308 and 30-30 caliber rifles. In addition, the addition of the Model 591, 5mm caliber Magazine Box rifle was approved on the basis that only minor changes to tooling in the estimate would be required to produce the Model 591. General Management approval to release to production is to be requested.

RIM FIRE RIFLESMODEL 581, 22 CAL. BOLT ACTION RIFLE

R & D had indicated that a "Delrin" ten (10) shot Magazine Box could be developed for the Model 581 rifle. There is a question of the "Delrin" feeding lips being adequate with the added pressure of the ten cartridges and added spring weight. Further development will be required.

Based on the initial concept of the proposed ten (10) shot Magazine Box, costs and economics were calculated as shown on Exhibit V.

Committee Action:

Approval is held pending R & D development and a review of economics.

MODEL 590-591-592, 5mm CAL. BOLT ACTION RIFLES

Marketing reported that field test reports of the Model 590, 591 and 592 rifles has been satisfactory. In addition, a field test was made by the Manager - Firearms Research and Design - Ilion