RIM FIRE RIFLES - contd.

MODEL 590-591-592, 5mm CAL. BOLT ACTION RIFLES - contd.

Research Division. A copy of the report is attached as Exhibit VI which indicates performance of the rifle and ammunition for varmint shooting is satisfactory.

Marketing requested appearance changes to distinguish the 5mm caliber rifles from the rim fire Model 580 Series. It is now proposed to price the 5mm rifles $10 over the Model 580 Series. Prior to the meeting, the following additions were proposed. A prototype rifle with these changes was shown to the Committee.

1.	Screw-on black Grip Cap	- estimated factory cost	$ .45
2.	Stock comb cut	- " " "	.32
3.	Front Sight Bead	- " " "	.03
		Total	$ .80

In addition, the following items were submitted for consideration:

1. Gold paint fill of the 5mm marking on the Barrel.
2. Red color Grip Cap and marking.
3. Stamping 5mm caliber on rear end of Bolt Carrier.
4. Addition of scope holes to the Receiver.

Marketing recommended that walnut wood be used for the Model 590 Series rifles produced in 1968. The change to sycamore could be effected in 1969. There are sufficient walnut Stock blanks on hand at Ilion to follow this program.

R & D recommended that the bead be added to the Front Sight for the Model 580 and 590 Series rifles.

Committee Action:

The Committee approved the addition of a bead to the Front Sight for the Model 580 and 590 Series rifles.

Marketing is to determine the features to be included in the Model 590 rifles for production scheduled to start in November.

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