

SHOTGUNS - contd.Short Stock Press Forming - contd.

For volume production, the electrostatic spray equipment must be used. It is proposed to process the seven hundred (700) pilot Stocks to prove the process and electrostatic spray of RK-W finish. If pilot production and tests are satisfactory, Management will be requested to authorize use of the press formed Stock for gun assembly.

Committee Action:

Marketing accepted the shape, Recoil Pad and Grip Cap fit and appearance of the sample press formed Model 870 Stock.

R & D and P E & C are to advise Marketing the method of sealing that is to be recommended to customers when Stocks are to be cut to a shorter length.

Weatherability tests are to be continued.

Receiver

R & D released drawings of a proposed Ejector that would fit in key slots in the 12, 16 and 20 gauge Receiver with the wall thickness as now produced. The product cost and expenditures are to be estimated. If satisfactory, a test lot will be evaluated.

Marketing would like to have this change effected in 1968.

Riot Gun - Military Version

Model drawings were released to the plant for the bayonet attachment. Process engineering, tool design, formed blank procurement and procurement of other equipment is being expedited. The objective is to complete pilot work in July or sooner if possible. The plant order to authorize funds was sent to Bridgeport for approval.