

SHOTGUNS - contd.MODEL 870, 28-410 GAUGEMODEL 1100, 20-28-410 GAUGE - contd.

the use of walnut and mahogany as indicated in the gun specifications (Exhibit 1). The discussion indicated if mahogany is used, the color must be as near to walnut as possible. It was indicated that due to the variations in the color of mahogany blanks when stained, there would be variations in color. Further, the weight differential may not be sufficient to warrant the use of mahogany. The February 1965 minutes indicated that for the Model 1100, 20 gauge regular gun, the use of mahogany wood would reduce the average gun weight 6.5 ounces.

The vent rib for the Model 1100, 20 gauge lightweight gun was discussed. In order to obtain the correct sight line using a common Stock for all the new gauges, the 20 gauge rib is so thin at the front end that there is no space for vents. While this was not considered acceptable by Marketing, decision was held until appearance models could be reviewed.

Production reported on released and revised model drawings; tool design is approximately 80% complete.

Some standard machines have been received and installation will start in Building 58 the first part of January. Procurement of equipment and fabrication of Remington machines is progressing.

It is indicated pilot operations on Barrels and Receivers will start in January.

Two production N/C machines are promised for shipment in March and the remaining two in April. The Receiver operations to shave the front end of the Action Bar slot and mill the top radius originally to be done on the N/C machines have, at R & D request, been transferred to standard machines. Equipment for the added operations will be procured.

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