

SHOTGUNS - contd.Receiver

Production reported that R & D has furnished drawings of the proposed Ejector Assembly to the Receiver. This is to eliminate riveting and can be produced within the Receiver wall thickness. Quotations for the Ejector are due. Costs will be available for review at the February meeting.

To check out the process, the proposed cut will be made in approximately twenty-five (25) scrap Receivers to determine if there is metal burning at polishing and if the black oxide coloring will be satisfactory.

Police Gun - Military Version

Production reported design of new tooling is approximately 80% complete. Orders have been placed for the formed parts and samples are promised in April. The powder metal dies for the Adapter Sleeve Lug are promised in February. All items are on schedule to meet the July date.

Marketing reported that the specifications for the Marine Corps guns are being finalized. A request to furnish a price and delivery should be received in the near future.

The economics for the additional expenditure required to add the Model 7180 (Model 1100 modified autoloading military version) shows a satisfactory return. Due to the low volume of 1,500 for the first year, the cuts on the Receiver and Action Bar are to be made on a N/C machine. An expenditure of \$18,000 will be required for tooling and a plant order is being written.

A sample bayonet attachment which is reported to be useable on the Model 870 shotgun is being sent Ilion R & D by the Service Armament Co., Ridgefield, N. J. R & D is to determine if the attachment is adequate. If satisfactory, Marketing could recommend this vendor as a source until the Remington version is available. The Remington bayonet adapter with related parts could also be sold as a kit to convert Model 870 guns previously sold to law enforcement agencies.