

SHOTGUNS - contd.Short Stock Press Forming - contd.

on total expenditures of about 9%. The authorized funds in the project with allowable over-run should be sufficient to provide the additional capital equipment. Development costs are exceeding the project and additional operational funds will be required.

ERD expects to have samples of a satisfactory product to release for production and invoiced shipment at next meeting. Marketing requested that the recommended procedure to protect Stocks which might be cut to a shorter length be included in the instruction folder. Marketing may also consider a tag instructing customers on the recommended care and repair.

Receiver

Approximately twenty (20) 12 gauge Receiver Assemblies with minimum wall thickness having the dovetail cut for the proposed Ejector to eliminate the riveting are being processed. Ejectors for these guns are being made in the R & D model shop. It is planned to assemble guns and test to verify the design.

The estimated cash out-of-pocket cost is \$422 per gun. This proposal would require a capital expenditure of approximately \$55,000 plus an additional \$58,000 operation costs, or a total of \$113,000.

Committee Action:

While the cost seems high, the decision was to complete and test the approximately twenty (20) guns to verify the design. A finished sample is to be reviewed at the April meeting at which time the adequacy and appearance will be reviewed to determine if the added costs are justified.

Police Gun - Military Version

The Bayonet Attachment was initially designed for a military gun in which the hand guard is pinned to the Barrel Rear Sight Base. This plus the spacing of the holes in the Bayonet Adapter would