

RIM FIRE RIFLES - contd.MODEL 590-591-592, 5mm CAL. RIM FIRE RIFLES - contd.

All production of additional components and rifle assemblies has been held until an announcement date has been established.

R & D presented a prototype rifle with a mottled red and brown Grip Cap for Committee review.

Committee Action:

We are not ready to announce the Model 590, 591 and 592 rifles or the 5mm caliber ammunition.

For the present, the color of the Grip Cap should remain as previously approved.

MODEL 540X (COMMERCIAL) & 541X (MILITARY)  
RIM FIRE TARGET RIFLES

It was reported that Marketing has reviewed the prototype Model 540X Stock configuration with R & D and the suggested changes have been made. The proposed Model 540X and 541X rifles were shown to the Committee. The adjustable length and position Butt Pad for the commercial model does not infringe any patents. The present plan is to make the production requirements of the two aluminum components on the Research N/C machines and polyurethane is to be molded around the face of the Butt Plate by R & D.

R & D also indicated that because of the Stock configuration, the Model 540X would require a new base for the Redfield Rear Sight. Either Redfield will be requested to provide the base or the base could be produced on the R & D N/C equipment.

Preliminary drawings for the Model 540X Stock have been released. Processing and tool design of the initial operations which will be common for the Model 540X and 541X has started. The Stock Assembly will be the control component for both models.

83