

RIM FIRE RIFLESMODEL 581, 22 CAL. BOLT ACTION RIFLE

Production reported that the molding press for the ten (10) shot Magazine Box has been received and installed. The molding dies are promised in May. The schedule for completed Magazine Assemblies is September.

MODEL 590-591-592 BOLT ACTION RIFLES

Production reported that the Tri-Ordinate machine has been changed for the larger ejection port. The next production scheduled in May will include this change.

Committee Action:

This item will be dropped.

MODEL 590-591-592, 5MM CALIBER RIM FIRE RIFLES

Model 590 single shot and 591 Magazine Box pilot rifles have been revised to include the gas escape hole. Cartridge Feed Inserts and Carriers to improve the feeding of the Model 592 Tubular Magazine rifles should be available so that conversion of pilot rifles can be made in April.

The shrouded Bolt design is being tested which would provide added safety to Remington rifles. While this could be done at added cost and expenditure, competition would probably chamber rifles for this new caliber which might not be safe with an occasional excessive pressure cartridge.

R & D outlined the program for control of the cartridge pressures. A meeting of Bridgeport and Ilion R & D is scheduled April 8 to review the program.

83