

CENTER FIRE RIFLES - contd.POSITION STOCK TARGET RIFLE - contd.

It is the opinion of R & D that to be successful in this field, special promotion of the position target rifle is required. It is believed the designed hardware is superior to competitors but that more opinions on the optimum Stock configuration are required. This can best be accomplished by direct contact with the top individual and military shooters. How this program can be handled will have to be resolved by Marketing and R & D.

RIM FIRE RIFLESMODEL 581, 22 CAL, BOLT ACTION RIFLE (10-SHOT MAGAZINE)

As previously reported, the molding press has been installed. The molding dies are due May 20. In order to allow for revisions and testing, production is scheduled for September. 83

MODEL 590-591-592, 5MM CALIBER RIM FIRE RIFLES

Based on the advice that the design would be changed to the shrouded Bolt, all plant work on 5mm caliber components has been held. Pilot Carriers, Cartridge Feed Inserts and Cartridge Feed Insert Bushings were completed for the Model 592 Tubular Magazine Rifle.

To provide R & D with Model 592 rifles for the design changes, Process Engineering assembled ten (10) rifles using the revised parts.

As previously reported, Model 590 single shot and Model 591 Magazine Box pilot rifles had been converted to include the gas escape hole in the Receiver.

R & D now expects to have the new design for release of the single shot Model 590 and Magazine Box Model 591 so that production can start by the first part of 1969. The redesign