

RIM FIRE RIFLES - contd.MODEL 590-591-592, 5MM CALIBER RIM FIRE RIFLES - contd.

of the Model 592 tubular Magazine will require additional work and testing. It is believed that prototypes of the single shot and Magazine Box rifles will be available for review by the Committee at the June meeting.

Production has approximately nine hundred (900) assembled Model 590 and 591 rifles. The recommendation was made that these be disassembled and components which cannot be converted to the new design be scrapped.

Committee Action:

R & D is to concentrate on the redesign of the single shot and Magazine Box rifles for announcement in 1969. The tubular Magazine rifle can be announced when available. 83

Production was authorized to disassemble pilot rifles and scrap components which cannot be used or converted to the new design.

MODEL 540X (COMMERCIAL) AND MODEL 541X (MILITARY)
RIM FIRE TARGET RIFLES

Pilot Barrels have been completed through the rifling swage operations. Receivers and Stock Rails are ready for the N/C machine operation. Tooling should be available for these operations in May. Pilot operations for metal parts are on schedule.

As previously reported, the control for pilot assembly will be Stock Assemblies. Tool design has been completed for the Stock, and pilot operations should start in July. R & D will provide Butt Pad assemblies for the Model 540X.

The schedule is to assemble pilot Model 541X rifles in September.