

POWDER METAL
(HI-DENSE)

Prior to the start of the regular Operations Committee Meeting, representatives of the Ilion Powder Metal (Hi-Dense) Section of R & D presented a status report and projected forecast for the operations and sales.

FIREARMS

SHOTGUNS

MODEL 870 SLIDE ACTION SHOTGUN

Short Stock Press Forming

Production reported approximately one thousand (1000) press formed Stocks have been produced to date. Tests indicate the adhesion is satisfactory. Weekly weatherability checks are being made. Stocks are equal to those considered acceptable from the ERD pilot production. Daily production is being expanded to the present equipment capacity. This, on a three-shift basis, should be equal to a yearly production of fifty-eight thousand (58,000).

Additional capacity should be available in November 1968 and in production the following month. The yearly capacity should then be one hundred and seventeen thousand (117,000).

The problem of the Recoil Pad opening at the toe of the Stock is due to the Recoil Pad and is common to all Stock production. Corrective action is being taken.

Extension of the press form program was discussed. Marketing indicated that the first part of 1969 there should be sufficient field reaction to determine the future program. Extension to other short Stocks would require at least six (6) months after approval of funds.

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