

CENTER FIRE RIFLES - contd.1969 Version - contd.

The special machine to damascene the Bolt Assembly is being "debugged" by the vendor. Trial run should be in June and delivery of the machine in July.

This program is on schedule.

Additional Calibers

R & D indicated that the Receiver changes required for the proposed 350 and 6.5mm Rem. Magnum calibers could be included for other calibers. Regular Barrel steel can be used but a Recoil Pad and probably epoxy bedding will be required. The strength of the walnut Stock should be adequate. 83

Exhibit 5 shows the economics for adding the 6.5mm and 350 calibers to the line. This is based on proposed design with selling prices and volumes as developed by Marketing. As a comparison, the full book costs for the present 243 caliber are shown.

Committee Action:

The Committee approved the addition of the 350 and 6.5mm calibers in the BDL for announcement January 1969. General Management approval to release to production is to be requested.

POSITION TARGET RIFLE

A prototype of the proposed Position Target Rifle was displayed at the meeting. R & D has requested the Plant to estimate costs on several parts in order to develop a product cost.

It is proposed to show this rifle to competitive shooters this summer.