

CENTER FIRE RIFLES - contd.Left Hand Versions - Model 788 and 581

Production reported that pilot Model 581 Receivers have been completed through the Tri-Ordinate machine which was received the first part of July. Model 788, 308 and 6mm caliber Receivers are ready for Tri-Ordinate operation.

Model 581 Bolt Bodies will be set up on the N/C machine as soon as purchase tooling due in July is received.

The vendor will try to run Model 788 Bolt Body screw machine blanks using the 4140 material the latter part of August. N/C tooling for this assembly is due in October.

Other parts for the left hand versions will be processed to meet the October and November pilot assembly schedules.

Committee Action:

The Operations Committee recommended General Management approval for invoice shipment of the Model 788, 6mm Rem. caliber rifle. Announcement is scheduled for January 1969.

MODEL 700 CENTER FIRE BOLT ACTION RIFLE1969 Version

Production reported that sufficient pilot Stocks are being processed to establish the contour required to fabricate the checkering dies. These should be completed in September.

Bolt Plug and Firing Pin Head blanks should be available for pilot tryout in September.

The special machine to damascene the Bolt Assembly has been received. Operation will be limited to tryout until the dust collector which was received July 17 is installed. A sample Bolt Assembly produced by the machine in tryout at the vendor's plant was shown to the Committee.

83