

CENTER FIRE RIFLES - contd.MODEL 788 CENTER FIRE RIFLES - contd.

The estimated full factory cost comparison of walnut and sycamore is as follows:

	<u>Cost/each</u>
Walnut	\$ 8.85
Sycamore	<u>7.50</u>
Savings	\$ 1.35

The change to sycamore can be effected mid-year 1969 after the supply of walnut blanks on hand has been exhausted.

Production reported that Receivers and Stocks are ready for pilot assembly of the left hand versions of rim fire Model 581. Receivers are ready for the center fire Model 788 left hand Actions and the pilot run of Stocks should be ready by the end of September. The N/C tooling for Bolt Assemblies in the control and the index plates have just been received.

The November pilot rifle assembly dates should be met.

Committee Action:

The Operations Committee recommended General Management approve the invoice shipment of the Model 788, .308 caliber.

General Management approval to release to production and invoice shipment of Model 788 rifles using sycamore wood was also recommended.

MODEL 700 CENTER FIRE BOLT ACTION RIFLE1969 Version

Production reported that equipment to damascene the Bolt Assembly is ready for production. Pilot Stocks to establish the contour for the checkering dies will be completed the latter part of September and these should be ready for tryout the first part of October.