

RIM FIRE RIFLES - contd.MODEL 581, 22 CAL. BOLT ACTION RIFLE (10-SHOT MAGAZINE) - contd.Committee Action:

Marketing can announce the 10-shot clip Magazines for part sales. Reporting on this item will be dropped.

MODEL 591-592, 5MM CAL. RIM FIRE RIFLES

The attached economics and costs (Exhibit 3) were based on using the present 5mm cartridge. The proposed increase in the cartridge head size .015" will increase the expenditures but probably will not affect the indicated product cost.

Bridgeport should confirm the need for increasing the cartridge head diameter by September 23, 1968. Assuming the Plant is then released for processing, design and tooling procurement, pilot work probably can be completed in February 1969 on the Model 591 clip Magazine rifle, with production to warehouse in March 1969. The Model 592 tubular Magazine rifle production to warehouse in April 1969 was proposed in the discussion of the Arms Development Schedule. This would mean that rifle would parallel the ammunition development.

Committee Action:

The suggested program for the production of Model 591 clip and 592 tubular Magazine rifles was approved.

MODEL 540X (COMMERCIAL) AND 541X (MILITARY)
RIM FIRE TARGET RIFLES

Production reported that all metal components for the assembly of Model 540X (Commercial) rifles have been completed. Stocks are ready for the Remington machine to drill the butt hole and cut off. This machine should be completed the latter part of September with rifle assembly starting in October as scheduled.