

SHOTGUNS - contd.Model 1100, 410 Gauge - contd.

Marketing had previously been advised that for satisfactory performance of the Model 1100, 410 gauge gun, plastic shells must be used. Since the Barrel marking for the Model 870, 410 gauge is being revised to indicate the use of plastic shells, the marking of the Model 1100 should also be changed.

The present design of a common Receiver will permit the customer to purchase extra Barrels.

The Plant reported that the change to provide a Model 1100, 410 gauge skeet gun with a 2½" chamber and the field grade to handle only 3" shells required the processing of new Barrel blanks starting with the GFM operation. Tooling has been provided for the Barrel up to the roll mark operation. The Ejectors should be received the first week in December. R & D has furnished approximately fifty (50) Ejectors for pilot Receiver Assemblies. New marking rolls will have to be obtained and revisions to tooling for the new Barrel orifice sizes.

Pre-pilot guns using the first Barrels which have 3" chambers and original chamber marking orifices can be altered so that the 2½" and 3" design can be tested. Assembly should start the week of November 25.

Model 870, 28 Gauge

Production reported that pre-pilot Model 870, 28 gauge gun assembly should start November 22.

General

Although everything possible is being done to expedite the program, the Plant will still be unable to provide Marketing with a firm date for small gauge production until the startup problems have been resolved.

Marketing reported that the program for the "Matched Pair" skeet guns was progressing satisfactorily.