

CENTER FIRE RIFLES - contd.BENCH REST CENTER FIRE TARGET RIFLES - contd.

R & D estimated economics are shown as Exhibit 5. The Custom Shop has machine capacity to produce the indicated yearly volume of rifles.

Committee Action:

The Committee approved the addition of the Bench Rest Center Fire Rifle. General Management approval to release to production and make invoice shipments is to be requested.

RIM FIRE RIFLESPOSITION TARGET RIFLE

R & D reported that accuracy testing continues. At present the difference between barreled action testing (Bridgeport method) and the complete rifle testing (Ilion method) has to be resolved. The method of backup and the effect of the assembly in the Stock seems to be the difference. Barreled action testing produces group averages between .8" and .9" center to center. Complete rifle testing produces averages between .95" and 1.05" center to center.

MODEL 591-592, 5MM CAL. RIM FIRE RIFLES

R & D reported that one (1) prototype Model 591 Clip Magazine rifle had been delivered to Bridgeport for ammunition testing. Six (6) additional should be delivered by the first week in December.

Work on the Model 591 prototypes has delayed completion of model drawings for the Model 592 Tubular Magazine rifle. A new Cartridge Feed Insert and new inner and outer Magazine Tubes will be required for the Model 592. Model drawings should be transmitted to the Plant by December 15.