

CENTER FIRE RIFLES - contd.MODEL 700 CENTER FIRE BOLT ACTION RIFLE - contd.350 and 6.5 Remington Calibers - BDL

The GFM operation for Barrels should be set up the week of December 9. The control for rifle assembly will be the Receiver. The Tri-Ordinate cams were received December 10. In the meantime, Production had to change over the machine to produce long Receivers and will not set up on short Receivers until the first part of January.

As a result, pilot rifle assembly will be the latter part of January.

MODEL 760 SLIDE ACTION CENTER FIRE RIFLE

As previously reported, 6mm caliber production is scheduled to start in January 1969.

MODEL 742 AUTOLOADING CENTER FIRE RIFLE

The results of the confirmation testing with the proposed Teflon coating of the Model 742 Action Bar, Bolt Carrier and Bolt were reviewed. There would be a project expenditure of twenty-two thousand one hundred dollars (\$22,100), of which seventeen thousand dollars (\$17,000) would be capital. A return of 112% on investment and 85% on total expenditures results from an increase in component cost and the reduction in testing expense. The equipment should be ready for production three (3) months after funds are authorized.

Confirmation testing as covered in Exhibit 2 indicates that in initial gallery testing rifle rejection will be reduced. Teflon coated rifle rejects for power are practically eliminated. Tests show that a percentage of rifles produced using parts to model drawing and without coating are rejected until the rifle is "broken in". This is shown in the report that without any change, 55% of rifles tested a second time pass and if rejects are tested a third time, additional pass.

83