

RD-44-B
REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington

PETERS

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Ilion, New York
December 2, 1968E. SPARRE
BRIDGEPORTOPERATIONS COMMITTEE - PRODUCT SAFETY

At the November Operations Committee Meeting, the Ilion plant was asked to prepare a report on the current procedures used by the plant to assure a safe product. While the development of a new firearm requires interaction between designers and process engineers to assure quality in mass production quantities, this report covers only the internal control of current firearms. The Ilion plant maintains current control records for processes, procedures, specifications and standard practices which fill approximately 120 bound volumes. Samples of these controls are attached to this report along with a description of these logical consumer safety control points:

- . Raw Material Specifications
- . Raw Material Inspection and Control
- . Heat Treat Inspection and Control
- . Purchased Parts Control
- . Component Quality Control
- . Firearm Assembly Procedures
- . Gallery Testing
- . Firearm Final Inspection
- . Finished Gun Quality Audit

EXHIBIT 5

WIL01723