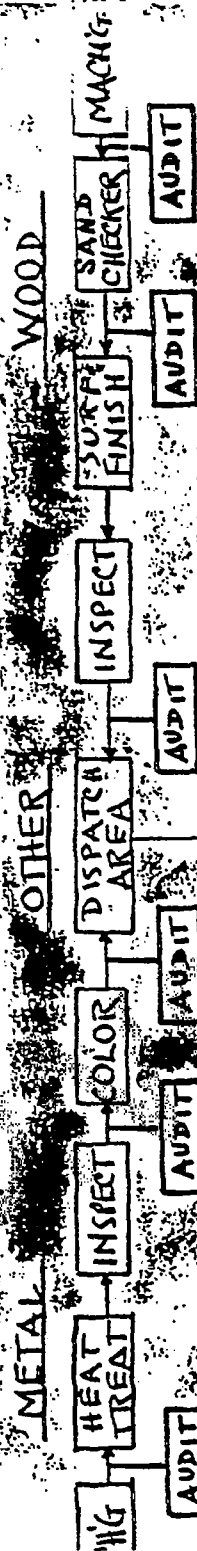


FINISHED PRODUCT AUDIT



SUB-ASSEM

FINAL ASSEM.

GALLERY TEST

FINAL INSP.

PACK

WHSE

FINISHED PRODUCT AUDIT

PHASE I:-

1. SAFETY
2. VISUAL
3. GAGE
4. MANUAL

PHASE II:-

1. GALLERY TEST

PHASE III:-

1. VISUAL
2. GAGE
3. MANUAL
4. TEAR DOWN

DEMERIT RATING SYSTEM

CRITICAL 1- SAFETY 100

2- FUNCTIONAL 50

MAJOR 1- SIGNIFICANT VISUAL & ADJUST 10

MINOR 1- SLIGHT MARKS 2- CLEANLINESS 3- WOOD MARKING 1

MANAGEMENT REPORT