

SHOTGUNS - contd.MODEL 870 BRUSHMASTER AND
MODEL 1100 DEER GUN, 20 GAUGE

Production reported that pilot Model 870 and 1100, 20 gauge deer guns were assembled and production released. The schedule is to produce one hundred and fifty (150) Model 870 and one hundred and fifty (150) Model 1100 guns to the warehouse in February.

MODEL 870 SHOTGUN FOR MARINE CORPS

February 3, 1969, cost figures were furnished for the Marine Corps Request to Bid MOOC27-69-Q-0079. The twenty-four (24) sample guns which were originally for Marine Corps testing have been completed. Spare Barrels with the A & W Diverter can be furnished as soon as an order is received.

Pilot tryout of the Bayonet Adapter tooling for the permanent process has been started.

MODEL 870, 28-410 GAUGE
MODEL 1100, 20-28-410 GAUGER & D Design Report

An inherent feeding malfunction in the Model 1100 shotgun has been nullified by providing a retainer for the Carrier latch. This is accomplished by an extra lancing operation on the Carrier. Lighter weight shells such as the 2 1/2" 410 gauge accompanied by overhead pass shooting aggravates this type of malfunction. R & D has initiated this design change into the small gauge system only for the present and suggesting it should be considered for the larger gauges at a later date.

As a result of this design change, an additional improvement in the manual unloading is achieved.

It had been planned to use 28 and 410 gauge Carriers without the lance in field grade guns. Marketing indicated that in addition to the Model 1100 Matched Pair Skeet guns, all 410 gauge guns should use the revised Carrier. For the 28 gauge field guns, the old Carrier should only be used until new components are available.