

SHOTGUNS - contd.MODEL 870, 28-410 GAUGEMODEL 1100, 20-28-410 GAUGE - contd.Model 1100, 410 Gauge - contd.

are Breech Bolts, Locking Blocks and the reformed end of the Carrier. The Fire Controls will be changed when Model Shop Carriers with the Carrier Latch retainer are available.

When Carriers are available, pre-pilot 2 $\frac{1}{4}$ " chamber guns can be assembled.

MATCHED PAIRS

Production reported that the area is being set up and equipment fabricated. The schedule had been to produce approximately twenty (20) Model 870 Matched Pairs in February. It was found that the variation in "drop" between the 28 and 410 gauge vent rib guns, while in specification exceeded the allowable $\pm 1/16$ " for Matched Pairs. A change is being made to lower the 28 gauge and raise the 410 gauge vent rib approximately .020". This will require the production of new skeet Barrels.

Committee Action:Model 1100, 28 and 410 Gauge

1. R & D is to determine the number of Model 1100, 410 gauge, and for Matched Pairs, 28 gauge Carriers that can be altered per day in the Model Shop.
2. Planning is to determine if the Model Shop production of Carriers is sufficient to maintain gun assembly schedules.
3. If the schedule is affected, Marketing is to be advised to determine if a reduced quantity is acceptable or if the old style Carrier should be temporarily used in field grade Model 1100, 410 gauge guns.