

RIM FIRE RIFLES - contd.MILITARY RIM FIRE TARGET RIFLE - contd.

sources. A sample of the Model 541X which had originally been designed for Military Sales and the Model 540X military conversion were reviewed by the Committee.

Exhibit 3 shows the estimated factory cost for the Model 540X Clip Magazine (military) and the current figures for the Model 541X.

Committee Action:

Since further action on the proposed target rifles will be handled by Military Sales and government sources, this item will be dropped by the Operations Committee.

MODEL 591-592, 5MM CAL. RIM FIRE RIFLES

Production reported that thirty-five (35) pilot Model 591 Clip Magazine rifles passed plant function testing. R & D selected ten (10) for function and endurance testing.

Plant testing indicated the need for adjustment of the Rear Sight as well as the Front Sight so customers could properly sight in the rifle. R & D issued model drawings March 31 to use the Model 788 Adjustable Rear Sight Assembly for the Model 591-592 rifles. This requires a revision to one cavity of the Rear Sight Base molding die and two screw holes in the Barrel.

Tooling is being revised to make this change. Pilot Barrels will be drilled and tapped in the toolroom. The pilot rifles should be revised so that fifteen (15) can be shipped to the field for testing June 1 as requested by Marketing.

Pilot operations have started on some of the Model 592 components. The model drawing changes that also affect the Model 592 will have to be made before pilot parts can be produced. It is indicated the control for pilot rifle assembly will be the formed Cartridge Feed Insert. The vendor has promised samples in June.

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