

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



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May 27, 1969

TO: M.H. WALKER

FROM: F.E. MORGAN

DEVELOPMENT PROGRAM FOR REMINGTON SMALLBORE MATCH RIFLES

As agreed upon in telephone conversation May 23, 1969, between M.H. Walker, F.E. Morgan and T.J. Sharpe, the following will be the first step in the development program. The success Remington achieves in this step should provide the information on which to proceed with the remainder of the program.

Ilion Research will build twelve rifles with carefully selected barrels mated to a lot of .22 Rifle Match ammunition of sufficient size to complete the program. The barreled actions, as well as the completed rifles, must perform with superior accuracy. Four of each of the following types of rifles will be provided.

1. "Smallbore Free Rifle", with thumbhole stocks, adjustable hooked butt plates and palm rests. These will be made with heavy barrels and single stage triggers adjustable to approximately 2 ounces. At least two set triggers will also be provided. All stock and accessory adjusting screws should have Allen heads and use a wrench of the same size. Triggers should be adjustable from outside without removal from rifle.
2. "Prone Rifle", stock similar to M540X except for higher and straighter comb. Rifles will have adjustable rubber butt plates, heavy barrels and standard triggers adjustable within the approximate range of 1 - 3½ pounds.
3. "Standard Position Rifle", stock similar to M540X, standard weight target barrel and single stage trigger adjustable to approximately 2 ounces. See Enclosure 1 for dimensional limitations. Maximum weight allowable is 11 pounds.

EXHIBIT 6

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