MINUTE #16 - 1969

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Sept. 18, 1969

SHOTGUNS - contd.

MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN - contd.

The Model 1100,20 gauge lightweight, as all other small gauge guns, has a selling price of \$10.00 more than the 12, 16 and 20 gauge regular shotguns. Since guns for 1970 will probably be allocated, Marketing requested the Plant to furnish, by month, firm production to warehouse figures. This can be done after pilot guns have been successfully assembled and tested.

MODEL 870-1100, 12 AND 20 GAUGE LEFT HAND SHOTGUNS (Introduction 1971)

Prototype Model 1100, 12 and 20 gauge, and Model 870, 12 gauge left hand shotguns were on display. Only limited testing has -18⁴⁵ been done to verify the design.

It was reported that design of tooling and Remington machines hedu is progressing and should be completed as scheduled in December. Some tooling has been purchased.

A CONTRACTOR

MODEL 1100 AUTOLOADING SHOTGUN

4.5.5° 4.5.5° ~. }; Since July 15, 1969, the Plant has replaced twenty-one (21) Model 1100 parrels with cracked extensions. There were six (6) skeet and fifteen (15) trap Barrels. Also, twenty-nine (29) cracked Receivers were replaced. There were seven (7) skeet, one (1) regular and twenty-one (21) trap. All of the Barrels were cracked through the locking notch. There were seventeen (17) Receivers cracked at the top front of the ejection port and twelve (12) at the rear of the Operating Handle slot. Evpical samples were shown to the Committee.

In approximately 75% of the returned Trap Barrels, the customer had drilled holes to install a bent wire which acts as a fired shell catcher. The trapping of the fired case means additional energy is being absorbed by the Receiver and Barrel. To drill the holes, the Barrel could have been annealed, which if not

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