

SHOTGUNS - contd.MODEL 870, 28-410 GAUGEMODEL 1100, 28-410 GAUGE SHOTGUNS - contd.

Production again indicated that the lightweight guns including Matched Pairs scheduled for 1969 should be produced to the warehouse by December 19, 1969.

The costs developed by Methods & Standards indicate the Factory Profit for Matched Pairs is approximately \$5.00 more than for guns sold singly. There are intangible additional costs and delays which cannot be easily estimated. The Plant believes that the operative earnings of guns sold as Matched Pairs and as single Skeet guns would be about equal.

Marketing plans to list only Skeet guns in the 1970 catalog. To take care of any additional requests for Matched Pairs, Marketing proposes to advise the field that additional firm orders for Matched Pairs would be accepted until Dec. 1, 1969. Based on a high spot estimate of the added orders that may be received for Model 1100 and 870 Matched Pairs, Production indicated that shipments could be completed by June 1970. Marketing will review the proposal with General Management.

MODEL 1100, 20 GAUGE, LIGHTWEIGHT SHOTGUN
(Introduction 1970)

Production reported that ten (10) pre-pilot Model 1100, 20 gauge lightweight pump action shotguns were assembled by the Process Engineers the latter part of September. In initial testing, there were excessive "don't blow back" rejects. The size of the Breech Bolt hole in the Receiver is being increased. To prevent interference to the Extractor, a chamfer is being added at the rear of the ejection port. The depth of the Ejector cut in the Breech Bolt has been revised. The fixturing of the Barrel mill shell opening operation has been changed to improve gun performance.

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