

RIM FIRE RIFLESRIM FIRE TARGET RIFLE

R & D reported that the plans are to have the twelve (12) Model 40X rim fire target rifles available for review in November.

MODEL 591-592, 5mm RIM FIRE RIFLES  
(Introduction 1970)

Production reported that the warehouse schedule for the Model 591 Clip Magazine rifle is two hundred (200) in October. A production sample will be reviewed at the November meeting.

Revisions were made to the Extractor and the Ejectors hurried to correct malfunctions found in testing pre-pilot Model 592 Tubular Magazine rifles. Pilot assembly of Model 592 rifles started October 2. In the testing of thirty-six (36) rifles, there were 30% rejects for the action of the Bolt, extraction and ejection. R & D and the Plant are reviewing.

Each of three (3) pilot Model 591 Clip Magazine rifles was fired an additional four hundred (400) rounds. There were no malfunctions. In pilot testing of the Model 592 rifles, there have been no reported malfunctions due to excessive cartridge pressures. In some eleven thousand (11,000) rounds of test shooting of pilot Model 591 and 592 rifles, there was possibly one (1) instance of an excessive pressure cartridge. This cannot be confirmed as the tester did not save the expended case. Based on the tests, it appears the 5mm ammunition and rifle program is satisfactory.

NYLON 77 RIM FIRE CLIP MAGAZINE RIFLE  
(Introduction 1970)

Production reported that there has been a delay in the receipt of the nylon molding dies. The vendor now promises the Stock and Butt Plate die the week of October 20. Formed blank samples are promised the week of October 27.