

RIM FIRE RIFLESRIM FIRE TARGET RIFLES

The prototype International Match, Prone and Standard Rim Fire Target Rifles were completed by R & D. The three (3) rifles were displayed at the meeting and will now be sent to Military Sales for review with the military services.

With regard to accuracy, the testing of the Barreled Actions, which is the method used by competition, indicates the performance is equal to the Anschutz rifle.

MODEL 591-592, 5mm RIM FIRE RIFLES

R & D reported on the design confirmation testing of ten (10) Model 592 Tubular Magazine rifles selected from pilot production. The average malfunction rate was 1.0%. "Fail to eject" which was the major item has been corrected by a longer Ejector Spring. In two (2) test rifles having the most malfunctions, the problem was eliminated by the new spring which is now being used in the assembly of all Model 591 and 592 rifles. R & D has requested ten (10) additional Model 592 rifles for a confirmation test. 83

R & D has released the Plant to continue the assembly and warehousing of Model 592 Tubular Magazine Rifles. With the satisfactory completion of design confirmation testing, R & D had previously approved production of the Model 591 Box Magazine rifle.

Production sample Model 591 and 592 rifles were reviewed at the meeting.

To date, two hundred and sixty-six (266) Model 591 and fifty-three (53) Model 592 rifles have been produced to the warehouse. The warehouse schedule is as follows:

	<u>Model 591</u>	<u>Model 592</u>
November	216	180
December	184	159