

PRELIMINARY PLANNING AND SCHEDULING
FOR
MODEL 744 CENTER FIRE RIFLE

1. Start assembly of 30-06 caliber Model 744 rifles December 1970.
(6 calibers including 7mm)
2. Project to the Board for approval not later than February 1970.
This requires reviewing estimate and estimate for the Model 764
Slide Action Rifle.
3. R & D to release drawings as soon as available and complete by
Feb. 1, 1970.
4. Normal scheduling of a project of magnitude estimate of \$2,000,000
is 16-18 months after release of model drawings by R & D - must
complete in 11 months.
5. Management approval for advance expenditures of \$30,000 for
processing, tool design and initial tooling procurement.
Work to start as soon as drawings released.
6. Ilion plant to complete 1970 production of Model 742 and 760
rifles by August 1970.
7. Standard machine procurement 5-6 months (19 machines).
8. Remington machine design and construction normal is 9 months.
This must be reduced to 7 months (11 machines).
9. Start producing using press formed Stocks. Design and
Marketing approval of BDL design that can be press formed.
(Cost of press form dies for BDL to be a separate project)
10. Formed blanks normal 10 months. This must be reduced to
8 months (11 blanks).
11. Pilot operations on major components to be immediately followed
by production - design changes could result in increased scrap
if the parts cannot be reworked (97 operations for Trial and
Pilot on major components).