

FIREARMSSHOTGUNSWOOD PRESS FORMINGModel 1100, 12-16-20 Gauge Shotgun Stock

Production reported the master die for the Model 1100, 12-16-20 gauge press form Stock was tried out. A partial revision was made and sample Stocks were produced April 22. After measurements are made, the additional changes can be determined.

For full production, two master dies are required and a third for a spare. Each die form must be the same to match with the form produced by the Richardson copy lathe. As a result, only preliminary work can be done on the two additional die castings. 83

Based on the present status, it is possible that partial production of Model 1100, 12-16-20 gauge press form Stocks can start in July. Full production should start in October.

Model 870, 12-16-20 Gauge Fore End

R & D reported that construction of presses and associated equipment to make 12, 16 and 20 gauge Model 870 Fore Ends is complete.

Due to the toolroom work load, the dies have not been completed. It is now estimated that tryout can start in June.

MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN
(Introduction 1970)

Production reported that six hundred and seventy-four (674) Model 1100, 20 gauge lightweight guns have been produced to the warehouse to date. It is expected that an additional four hundred (400) will be warehoused by the end of April.

A representative from Marketing had reviewed guns currently being produced. The guns were considered satisfactory except that a percentage had a bulge at the top of the Stock grip area. This is due to hand sanding. Corrective action has been taken.