

RD-47-B

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
SUPPLY*PETERS*
MFG.

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

CC: E. G. Larson - Bdpt.
 F. E. Morgan - "
 F. G. Carlson
 V. G. DeReus
 L. Fox
 N. W. Menard

Ilion, New York
 February 19, 1970

A. D. KERR

PART SALES OF BARRELS, RECEIVERS AND
 BOLT ASSEMBLIES FOR CENTER FIRE RIFLES

Barreled center fire actions must be proofed. It is understood the present practice is to select a finished rifle from the warehouse and remove the Stock. 83

The sale of center fire Barrels, Receivers and Bolt Assemblies to gunsmiths is to be discontinued. Rifles should be returned to Ilion for repair. If there is any exception to this, Arms Service should make certain that the part being furnished is proofed. Also in these special instances, a letter is to accompany the part to the gunsmith stating that for customer safety after testing, head space should be checked before the rifle is returned to the customer.

The handling of special orders is to be set up by the Planning Section and Product Testing supervision.

Rifles returned for repair where a new Barrel, and/or Breech Bolt, and/or Receiver is used requires proof testing of the complete rifle and proof stamping the Barrel. There may be additional proof marks on the Barrel. The head space is also to be checked after the rifle is proofed.

The procedure for proof testing of repaired rifles is to be set up by Planning Section and Product Testing supervision.

It is recommended that this program be made effective not later than March 16, 1970.

R. A. Williamson
 R. A. Williamson
 Plant Manager

VGD:I

EXHIBIT 6