

RIM FIRE RIFLES - contd.MODEL 591-592, 5mm RIM FIRE BOLT ACTION RIFLE - contd.

that rifles with the revised parts will be ready for Research testing starting so that production release may be anticipated not later than June 1.

Events leading to the recall of the rifles were reviewed. It was reported that more than 200,000 rounds had been fired cumulatively in Research, Production and field testing before the need for this replacement became evident. It was not until recent additional testing, particularly in "dry firing", that Ejector breakage was experienced at Ilion.

The alterations will involve approximately seven-thousand, two-hundred (7,200) rifles in the field and six-hundred and seventy-two (672) in the warehouse. It is expected that the average Arms Service cost for alterations will be about ten dollars (\$10) per rifle. When the design has been finalized and process established, the effect on product cost can be estimated and a project written to request funds.

Marketing will set up a program so that General Management is advised weekly on the status of work on these two models.

NYLON 77 RIM FIRE CLIP MAGAZINE RIFLE  
(Introduction 1970)

Production reported that Nylon 77, 10-shot Clip Magazines for part sales have now been completed.

Committee Action:

Reporting on the Nylon 77 rifle will be dropped by the Committee.