CENTER FIRE RIFLES

MODEL 744-766 CENTER FIRE RIFLES (Introduction 1972)

R & D reported design tests of prototype Model 744, 270 Win. caliber and 7mm magnum rifles should start the week of July 27, 1970.

Since the new gas system is not as damaging to Fore Ends as the Model 742 system, it is planned to replace the steel Fore End Liner with a Model 1100-type glass cloth insert. This will save both weight and cost.

Evolution of the Magazine Box has gone to a Model 700 type with an aluminum bottom. The bottom is hinged and linked with the follower to provide a bolt release. Since testing and debugging of production Magazine Boxes is always required, it is thought that present design testing with the Model 742 box will be adequate. Model Magazine Boxes should be completed in August When available, the design is to be reviewed with Marketing.

Model drawings and parts lists except for the Magazine have been furnished the Plant to review economics

MODEL 700 BOLT ACTION CENTER

Caliber 25-06 Remington "Varmint Special" (Introduction 1971)

Production reported that Stock tooling should be completed in August Filot Stocks will then be processed as part of the mext Model 700 production run on the Richardson G-16 machine.

Pilot Barrel and Receiver Assemblies are ready for roll mark. The marking roll should be received in August.