

RIM FIRE RIFLESMODEL 541S SPORTER BOLT ACTION  
CLIP MAGAZINE RIM FIRE RIFLE  
(Introduction 1972)

R & D reviewed the prototype Model 541S Sporter Bolt Action Clip Magazine Rim Fire Rifle. The specifications are shown as Exhibit 7.

The estimated costs and economics for the third year 1974 (Exhibit 8) were reviewed. The project construction costs cover eight (8) machines. Six (6) are required for the Stock, one (1) for the Trigger and one (1) polish jack. In addition, the metal engraving and the Stock checkering would use the N/C equipment provided under R & D Projects TI-116 and 117.

Committee Action:

Consideration of the proposed sporter rifle will be held until the Production survey of space requirements and the proposed location for the new equipment is resolved.

MODEL 580 SINGLE SHOT RIM FIRE  
BOLT ACTION RIFLE - BOY'S RIFLE  
(Introduction 1971)

Production reported that permanent tooling is being designed and should be completed to meet the January 1971 production to warehouse schedule.

Committee Action:

Reporting on the Model 580 Boy's Rifle will be dropped.