

FIREARMSSHOTGUNSWOOD PRESS FORMINGModel 1100, 12-16-20 Gauge Shotgun Stocks

Production reported that the schedule for Model 1100, 12-16-20 gauge press formed Stocks is now three hundred (300) per day. To date, thirty-one hundred (3100) have been produced.

The second master die is ready for final tryout before plating. The second profile die should be ready for tryout the first part of December. The goal is to be in full production on Model 1100 Stocks that can be produced by the press form process by the end of December 1970. 83

Model 870, 12-16-20 Gauge Fore-Ends

R & D reported that Fore-ends have been successfully pressed through the first die set. The bottom contour die is also ready and the press is being finished for tryout in December. The development project provided for fixture modifications on the Onsrud carving machines to improve the dimensional accuracy required for press formed blanks. It also provided for design and construction of a special machine needed to contour both ends of the Fore-end blanks to conform with the pressing die. Design work is being completed now that it has been indicated the Fore-end press forming is feasible.

MODEL 1100, 20 GAUGE LIGHTWEIGHT MAGNUM SHOTGUN
(Introduction 1971)

Production reported that assembly of Model 1100, 20 gauge lightweight magnum guns has started. The production sample gun was reviewed and approved.

Committee Action:

The Operations Committee recommended General Management approval to release for invoice shipment Model 1100, 20 gauge lightweight magnum shotguns.