

June 10, 1971

FIREARMSWOOD PRESS FORMINGMODEL 870, 12-16-20 GAUGE FORE-ENDS

R & D reported that Model 870 Fore-ends have been pressed in both die sets. Adjustments are being made to the dies to prevent a parting line marking that was evident on the samples shown. The checkering inserts have been made and will be installed in the dies after they are adjusted and retested. It is planned to have a sample press formed Fore-end, including checkering, to show at the next meeting.

MODEL 742-760 CENTER FIRE RIFLE STOCK

Production reported that construction of equipment and dies to press form Model 742-760 Stocks is on schedule. The first copy lathe former and first master die, without checkering, are being tried. A profile die will be ready for trial the week of June 21. Accurate matching of formers and dies for these three operations has begun.

SHOTGUNSMODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN

Production reported on the Bridgeport endurance testing of three Model 1100, 20 gauge lightweight shotguns as follows:

<u>Gun No.</u>	<u>Rounds</u>	<u>Failure Since Last Report</u>
1	4345	Restaked Shell Latch
2	8715	Restaked Shell Latch
3	9075	No failures since last report

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