

RIM FIRE RIFLESMODEL 541S SPORTER BOLT ACTION
CLIP MAGAZINE RIM FIRE RIFLE
(Introduction 1972)

Production reported that trial and pilot machining operations have been completed on Model 541S Sporter Rifle Receivers. Barrels are in process. Receivers and other components are ready for finishing operations. Tooling will be available by September for producing all components. It is planned to complete trial and pilot operations in October except for checkering, which is planned for the N/C checkering machine.

BENCH REST BULLETS

R & D reported that production of the new 22 caliber bullets is now at a rate of approximately 2000 daily. Increased production will be obtained gradually until a rate of 10,000 per day is reached. At this point, additional hoppers will be necessary.

It is planned to have 100,000 rounds in the warehouse before introducing these bullets.

TRAPSELECTRIC TOURNAMENT TRAP

Marketing reported that the first prototype failed (clutch) and was replaced with the second prototype. This second trap had been through 300,000 dry cycles before installation at Lordship. The throwing arm shaft failed, apparently because it was not sufficiently case hardened. The first trap, with the larger clutch, is now back in operation at Lordship.

A high-spot cost estimate (Exhibit 2) for producing this trap was presented. Additional vendor quotations have been requested for the major components in an effort to reduce product cost. Firm product cost should be completed for the July meeting.