AUTOLOADING TRAP FOR SKEET ESTIMATED COSTS AND ECONOMICS

	FULL FACTORY COSTS		
	FIRST YEAR	SECOND YEAR	THIRD YEAR
VOLUME - SETS	150	200	250
WHOLESALER PRICE	\$1450.00	\$1450.00	\$1500.00
NET SELLING	1411.14	1411.14	1459.80
FACTORY COST SELLING & ADMINISTRATION RESEARCH TOTAL COST	1596.95 132.65 - \$1729.60	1575.70 132.65 - \$1708.35	1511.79 137.22 \$1649.01
OPERATIVE EARNINGS % OF NET SELLING	(\$318.46) (22.6%)	(\$297.21) (21.1%)	(\$189.21) (13.0%)

	29 20 (20) 20 (20)	CASH RESULTS	
NET SELLING FACTORY COST OPERATIVE EARNINGS LESS 5.0% & 48.0%	\$211,670 231,820 (\$19,650)	\$282,230 304,480 (\$22,250)	\$364,950 366,270 (\$ 1,320) (670)
NET EARNINGS INVESTMENT WORKING CAPITAL	\$288,000		(650) \$461,200
RETURN ON INVESTMENT RETURN ON TOTAL EXPENDITURES PROJECT EXPENDITURES	(3.4%) (3.7%)	(2.9%) (3.2%)	(0.1%) (0.5%)
DEVELOPMENT OPERATIONS TOTAL	\$ 40,000 6,800 \$ 46,800	\$ 40,000 6,800 \$ 46,800	\$ 40,000 6,800 \$ 46,800

JHS:I 12/21/71

EXHIBIT 2