

RIM FIRE RIFLESMODEL 541-S SPORTER BOLT ACTION  
CLIP MAGAZINE RIM FIRE RIFLE  
(Introduction 1972)

Production reported that 10 Model 541-S Sporter rifles have been provided to R & D for preliminary design confirmation testing. A combination of existing Remington sights is acceptable for this rifle.

R & D reported that test results on these rifles were very good.

GENERAL

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R & D reported that orders have been placed for molding Stocks of polyurethane foam material. This will be the first trial at producing a copy of high grade wood. Samples should be available in March.

Previous work on long Stocks indicated this material was too flexible and affected rifle accuracy. This work was done on the Model 40-X and may not be as critical on other models. Reinforcement of the polyurethane increases cost.

BENCH REST BULLETS

R & D reported that lubrication problems seem to have been solved but we are still plagued with inability to obtain adequate dies. Three separate shipments have been returned for not having met diameter and concentricity tolerances. Experimenting with setups in attempts to circumvent the problems prevents attaining the forecast production. 200,000 bullets have been warehoused and shipments are reportedly being made. When the die problems are solved, an accurate forecast of production can be made. Until that time, production is limited to about 15 to 20% efficiency, or 2000 to 3000 per day.