

FIREARMSWOOD PRESS FORMINGMODEL 870, 12-16-20 GAUGE FORE-ENDS

R & D reported that modifications to the three-piece die, presently in the tool room, are nearly complete. The new hardened steel pivot members, added to eliminate the separation of the die sections during press form, have been installed and final matching of the checkering patterns is now being done, and expected to be ready for tryout the week of April 24.

New fixture parts are presently being made for the Onsrud carver to provide better positioning of blanks in the machine.

New drawings for the Onsrud form cutters were reviewed with Production and cutters are being ordered.

Drawings of a special end contour machine for the Fore-end blank have been finalized and issued for fabrication along with the special fixture.

MODEL 742-760 CENTER FIRE RIFLE STOCK

Production reported that all Model 742-760 regular Stocks are being press formed. It was recommended that reporting be dropped.

Committee Action:

Reporting on Model 742-760 press form Stocks will be dropped.

SHOTGUNSMODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN

R & D reported that endurance testing of the three Model 1100, 20 gauge lightweight shotguns is now at approximately 16,000 rounds per gun. Head space is increasing and Magazine Tubes