

SHOTGUNS - contd.THE 3200 SHOTGUN - contd.

R & D reported that endurance testing stands at 21,000, 15,000 and 14,000 rounds on three guns. A crack occurred in the Barrel in the Mono Block area of one gun. This appears to be due to rework on Extractor cuts. It is not believed to be a problem on non-reworked guns, however, it is being analyzed further.

Production reported that trial and pilot operations on The 3200 Shotgun are progressing and performance versus schedule has improved. While some major components are several weeks behind schedule, other components are ahead of schedule. It is expected that the trial and pilot work will be completed on schedule. However, work on the Trap gun is being held now because of the design changes required on the Stock and Vent Rib. To meet schedule, the Field gun will be introduced first. This is necessary since it takes about ten months to go from an acceptable sample Stock thru model drawings, tool design and procurement and trial and pilot operations.

There was discussion on the possibility of completing both the Skeet and Field gun for January introduction. It is imperative that one gun be available on time and at this point it will be the Field gun. Work on Skeet guns is not to be done at the expense of the Field gun schedule.

Production reported that the N/C engraving machine controller for the 1 of 1000 high grade trap guns has been ordered.

MODEL 1100, 410 GAUGE 3" CHAMBER SHOTGUN

Production reported that samples of the revised Action Bar Assembly for the Model 1100, 410 gauge shotgun will be completed the last week in June.

LAW ENFORCEMENT GUN STOCK
(Introduction 1971)

Production reported that 4172 Law Enforcement Gun Stocks have been received from Bellmore-Johnson. It is expected that the production order for 5000 Stocks will be completed in May. Orders have been received for 1341 Stocks.

The Model 870 Police Gun equipped at Ilion and shipped with the Law Enforcement Gun Stock is ready for production.